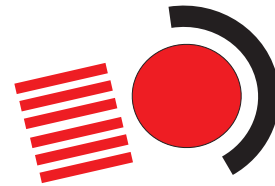
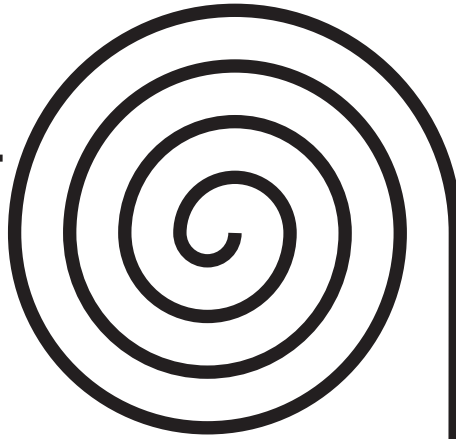


LAYCERAMIC

sinter-able filament for printing

hardware requirements

FILAMENT-HOLDER



HAIRDRYER
or
INFRA-RED

the filament is brittle at 20°C
at 50°-60° it's more bendable



slip-proof
HOBBET BOLT

METAL
GUIDETUBE

easy to feed broken
filament trough

FULL
METAL
HOTEND

FAN
adjustable

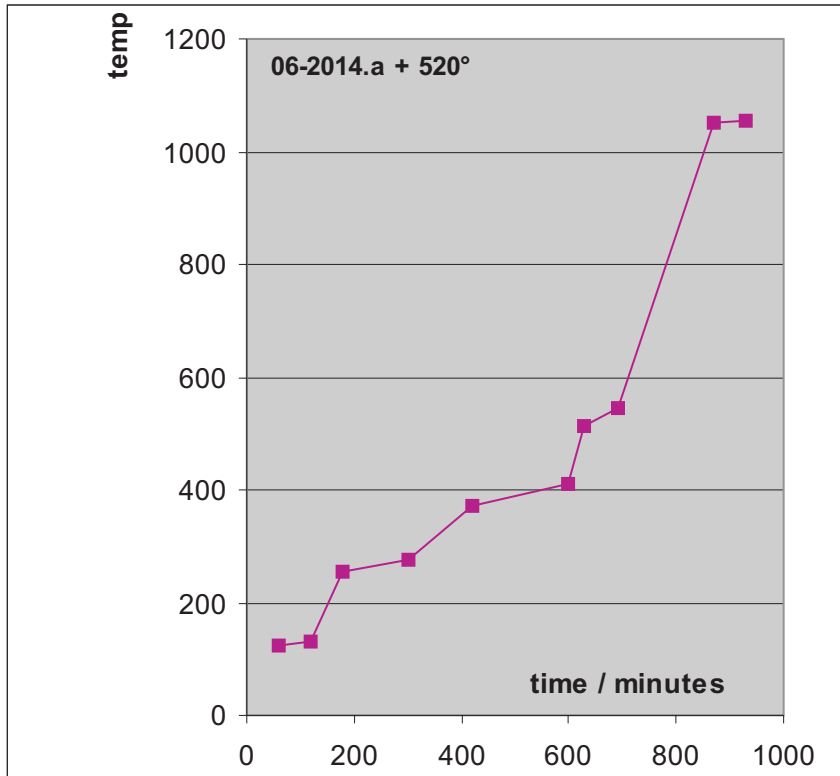
HEAT

sinkhole

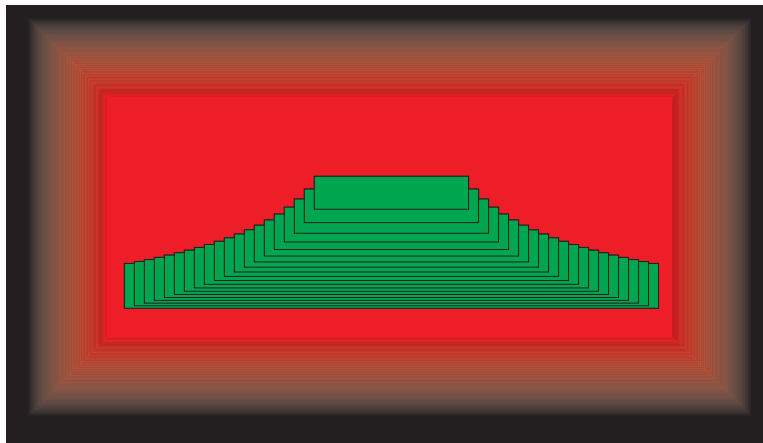
short
heatzone
nozzle > 0.7mm

PRINTBED

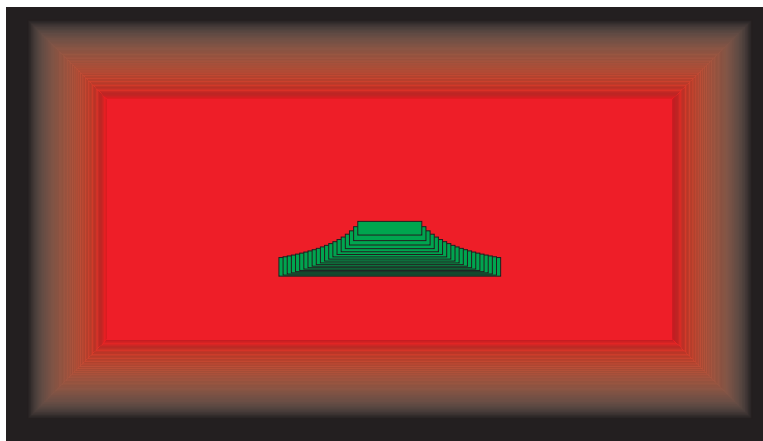
DE-BINDERING+FIRING TABLE symbolic



KILN - OBJECT-PROPORTION



**object is too
big
tends to irregular
bending**



better

KILN - OBJECT - STABILISATION

